

Abstract of the Disclosure

A method and apparatus for injection molding an article including a radially extending child resistant feature. Finish block halves are provided that include a pocket and that are closable together to form a neck-finish mold cavity. Mold body
5 halves are provided that include a core portion and that are closable together to form a body mold cavity. The core portion is advanceable toward the pocket to cooperate therewith to define a cavity for forming the child resistant feature. The core portion may be integrally formed into one or more of the mold body halves, or may be separately mounted and relatively movable with respect thereto.